



NOTES:

- BAND BRACKET AND SIGN TO MAST ARM USING 3/4 INCH WIDE x 0.045 INCH THICK STRENGTH STAINLESS STEEL BAND. SIGN MUST BE LEVEL.
- 2. WHITE SIGN LETTERS ON GREEN 3M DIAMOND GRADE DG3. MUST BE LEVEL GRADE SHEETING AND LETTERS.
- 3. AIM VERTICAL ANGLE CONSISTENT WITH SIGNAL DISPLAY.



	Н	NUMERALS & LETTERS *
SINGLE LINE	18"	8" SIZE, D-SERIES
DOUBLE LINE	24"	6" SIZE, D-SERIES

MATERIALS:
ALUMINUM 0.100 INCH THICK STOCK

DIMENSIONS:
MARGIN WIDTH 3/4 INCH
BORDER RADIUS: 1/2 INCH
BORDER WIDTH: 5/8 INCH

* REFER TO WSDOT "SIGN FABRICATION MANUAL"

APPROVED: RON GRANT

REV. DATE: JULY 1, 2009





STANDARD DETAILS

MAST ARM STREET NAME SIGNS

ILE SD417.DWG DRAWING NO. 417